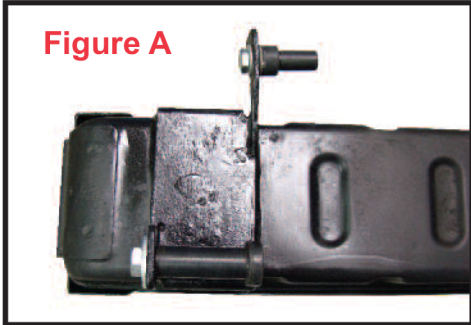


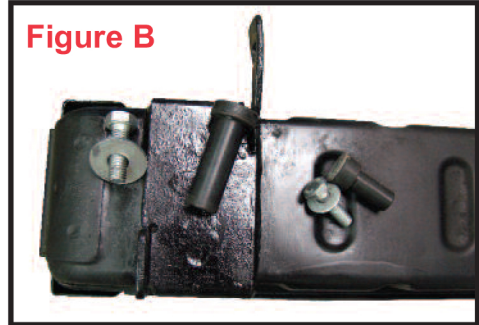


## **SURGE TANK INSTALLATION** **Applies to AP Air Part # AR5597**

**Figure A**



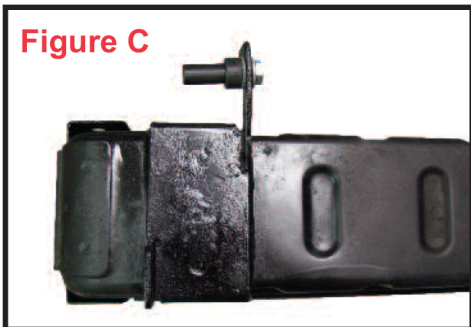
**Figure B**



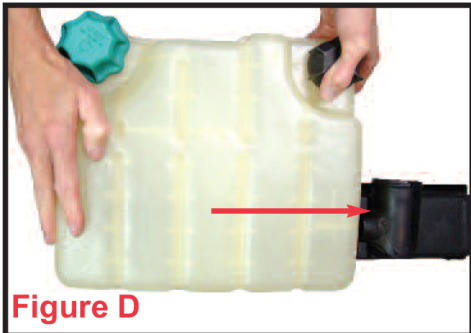
**STEP 1:** Remove hardware as shown in Figure A & B

*(NOTE: Hardware is shipped in random positions to protect against shipping damage - not necessarily correct for installation)*

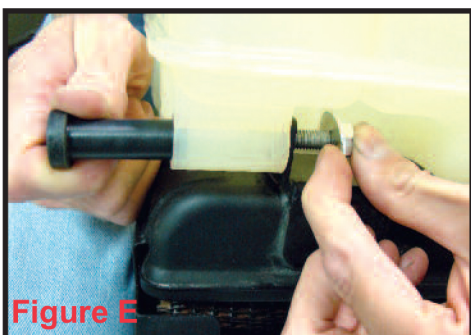
**Figure C**



**STEP 2:** Position the small guide pegs as shown in Figure C.



**STEP 3:** Lubricate the O rings with a small amount of coolant in the surge tank port. Slide the surge tank as shown in Figure D. Be sure that the O-rings are completely seated



**STEP 4:** Insert the large peg and bolt into the surge tank and bracket as shown in Figure E. Tighten bolt carefully. Do not over tighten!