



SURGE TANK INSTALLATION

Applies to AP Air Part # AR5585

Figure A

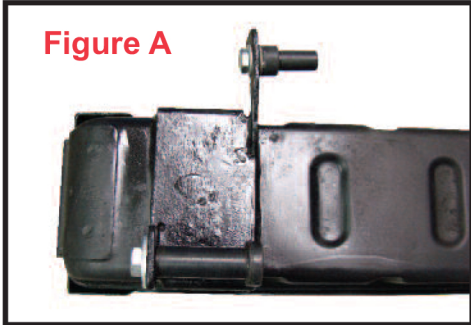
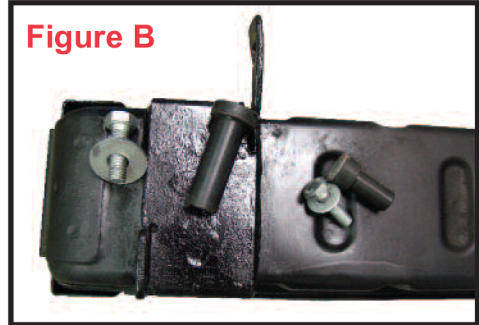


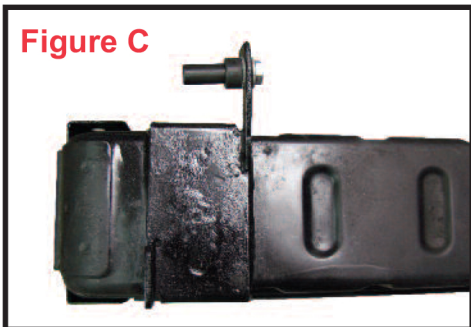
Figure B



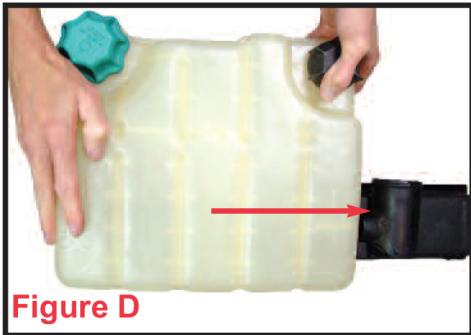
STEP 1: Remove hardware as shown in Figure A & B

(NOTE: Hardware is shipped in random positions to protect against shipping damage - not necessarily correct for installation)

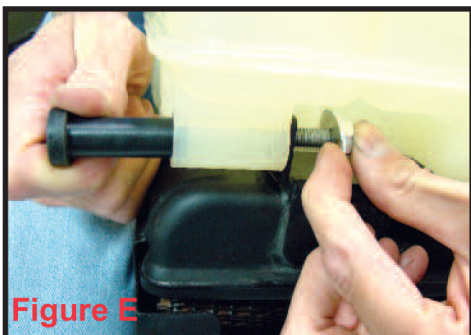
Figure C



STEP 2: Position the small guide pegs as shown in Figure C.



STEP 3: Lubricate the O rings with a small amount of coolant in the surge tank port. Slide the surge tank as shown in Figure D. Be sure that the O-rings are completely seated



STEP 4: Insert the large peg and bolt into the surge tank and bracket as shown in Figure E. Tighten bolt carefully. Do not over tighten!