



Product Note **VR2510**

VR2510 maybe different than the one that is being removed from the vehicle. This sheet will identify those differences. The new changes to the VR2510 are intentional and do not affect the performance of the radiator.

The transmission oil cooler (TOC) fittings (located on the passenger-side tank) on the VR2510 radiator may require modification if the lines will not install into the fitting; or the diameter at the widest point of the flared end of lines measures 21.9mm – 22.3mm (0.864in – 0.876in) [image 1]. In order to allow the lines on the vehicle to install into the fitting, remove the fitting sleeve as follows [image 2]:

1. Remove the spring clip from the fitting using a pick or pointed tool by gently prying one end out of the fitting and rotating the spring away from the fitting. Take care to not damage it. Save the clip as it will need to be reinstalled later.
2. Slide the sleeve out of the fitting.
3. Reinstall the spring clip in reverse of how it was removed.
4. Install the line in the fitting. Listen for a “click” (indicating the spring clip has snapped behind the flare on the line).
5. Check that the line is secure in the fitting and cannot be pulled out.
6. Repeat for the other fitting and check for leaks.

