

## Air Gap Information

It is critical that proper gap space is maintained between the clutch pulley face and the hub armature. Incorrect air gap can cause slippage, clutch burning and poor compressor operation.

### Compressor - Clutch Hub to Pulley Air Gap

Compressor Model	Gap Measurement
CCI - York - Techumseh 2 Cyl.	No Adjustment
Chrysler C171/A590/6C17, 10PA17	.020" - .035" *
Frigidaire A-6	.022" - .057"
Frigidaire DA6, HR6, HR6HE, V5	.015" - .025"
Frigidaire R4	.020" - .040"
FS-6, 6P148	.022" - .037" *
FX15 - FS10	.018" - .033" *
Sanden SD508, SD510, D709, SD5H14, SD7H15	.016" - .031" *
Seltec - Tama - Diesel Kiki - Zexel - Ogura	.010" - .020" *
<i>*Shim Adjustment</i>	

## Belt Tension Specifications Sanden - Seltec

*Recommended for maximum clutch bearing life*

Grooves	Belt Width	Tension (lbs.)
1 or 2	1/2"	1.21 +/- 5
1 variable	1/2" - 9/16"	132 +/- 5
1	5/8"	132 +/- 5
6 Multi	1/8"	180 +/- 5
7 Multi	1/8"	210 +/- 5
8 Multi	1/8"	240 +/- 5
10 Multi	1/8"	300 +/- 5

*Tolerance +/- 1.95lbs. Multi-Groove Based On 30lbs. Per Groove*